



Ripon Select Foods Limited

Food Ingredient Manufacturers

Dallamires Way North, Ripon, North Yorkshire. HG4 1TL
Tel: +44 (0)1765 601711 Fax: +44 (0)1765 607481 Email: ingredients@rsf.co.uk Web: www.rsf.co.uk

ALLERGENS POLICY

GENERAL SITE

Wherever possible, it is the policy of Ripon Select Foods to avoid the unnecessary use of ingredients which are, or contain, known allergens. Where known allergens (other than Wheat Gluten), or ingredients containing them, are purchased, specific handling requirements shall include:

- ◆ They shall be kept securely packaged.
- ◆ They shall be kept separate from finished products in dedicated racking.
- ◆ They shall be handled in accordance with the principles set out in the company Quality Manual so as to avoid spillages and the risk of cross contamination of other ingredients and finished products.
- ◆ Specifications and product labels shall clearly show allergens present in a product or raw material.
- ◆ Staff to keep food (for consumption) contained to canteens and rest rooms only. Observing the company's, no Nuts and Sesame Seeds policy
- ◆ Production scheduling
- ◆ Dedicated utensils and waste disposal equipment for those segregated areas
- ◆ Machinery and equipment used in the processing of allergenic materials (other than Wheat Gluten) must be thoroughly cleaned and inspected prior to changeover.
- ◆ Staff Allergen awareness training

Laura Wilcock
Administrator Manager

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Initials:	Initials	



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ALLERGENS POLICY

GLUTEN FREE SITE ONLY

It is the policy of Ripon Select Foods, with reference to the Gluten Free facility, will not use ingredients which are, or contain, allergens as detailed in UK/EU legislation (detailed below). The steps taken to prevent these are.

- ◆ All ingredients used in Gluten Free production are subject to assessment for their allergen free status by way of assessment of the supplier's site controls and the ingredients specification. In addition it is subject to confirmation of Gluten Free suitability through Risk Assessment.
- ◆ Raw materials and finished product will be kept segregated in the warehouse.
- ◆ Open product and production will be undertaken in a dedicated Gluten Free facility.
- ◆ Gluten containing items such as personal food cannot be taken into the Gluten Free facility.
- ◆ All staff and visitors will adhere to strict procedures to prevent contamination.
- ◆ Specifications and product labels shall clearly show Gluten Free status in the product and raw material.
- ◆ The above is in addition to the controls listed above for all other areas of Ripon Select Foods.
- ◆ Staff Allergen awareness training and Gluten Free awareness training.

Laura Wilcock
Administration Manager

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This table is a list of potentially allergenic ingredients which, if present in a food product or ingredient within a food product, must be declared on the label. This information is required by Directives 2006/142/EC, 2003/89/EC which amends Directive 2000/13/EC & 2007/68/EC which amends directive 2005/26/EC. Directive 2006/142/EC has amended EC Directive 2000/13/EC adding further allergens to the list requiring to be identified and labelled, and subsequent permanent exemptions listing, 2007/68/EC.

* The allergens currently handled by the company are marked with (*). This does not include the Gluten Free facility as detailed above

ALLERGEN	
Cereals containing gluten and products thereof *	Wheat, Rye, Barley, Oats, Spelt, Kamut or their hybridised strains and products thereof with the exception of: (a) wheat-based glucose syrups including dextrose; (b) wheat-based maltodextrins; (c) glucose syrups based on barley; (d) cereals used for making distillates or ethyl alcohol of agricultural origin for spirit drinks and other alcoholic beverages
Crustaceans and products thereof	
Eggs and products thereof *	

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Fish and products thereof	With the exception of: (a) Fish gelatine used as a carrier for vitamin or carotenoid preparations; (b) Fish gelatine or Isinglass used as fining agent in beer and wine.
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Peanuts and products thereof	
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Soy (Soya) beans and products thereof *	With the exception of: <ul style="list-style-type: none">(a) Fully refined soybean oil and fat;(b) Natural mixed tocopherols (E306), natural D-alpha tocopherol, natural D-alpha tocopherol acetate, natural D-alpha tocopherol succinate from soybean sources;(c) Vegetable oils derived phytosterols and phytosterol esters from soybean sources;(d) Plant stanol ester produced from vegetable oil sterols from soybean sources
Milk and products thereof (including lactose) *	With the exception of: <ul style="list-style-type: none">(a) whey used for making distillates or ethyl alcohol of agricultural origin for spirit drinks and other alcoholic beverages;(b) lactitol.

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Nuts and products thereof, including	Almonds (<i>Amygdalus communis L</i>) Brazil nuts (<i>Bertholletia excelsa</i>) Cashews (<i>Anacardium occidentale</i>) Hazelnuts (<i>Corylus avellana</i>) Macadamia nuts and Queensland nuts (<i>Macadamia ternifolia</i>) Pecan nuts (<i>Carya illinoiesis (Wangenh) K Koch</i>) Pistachio nuts (<i>Pistacia vera</i>) Walnuts (<i>Juglans regia</i>) With the exception of: (a) nuts used for making distillates or ethyl alcohol of agricultural origin for spirit drinks and other alcoholic beverages.
Celery and products thereof *	
Mustard and products thereof *	
Sesame seeds and products thereof	
Sulphur dioxide and Sulphites at concentrations greater than 10mg/kg or 10mg/litre expressed as SO ₂ . *	
Lupin and products thereof	
Molluscs and products thereof	

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